

Production Control Quality requirements for welding Certificate

Certificate no. FC-3834-18297

The Production Control
System at

OPS Composite Solutions AS

Buråsen 20
4636 Kristiansand S
Norway

fulfills the requirements of

DS/EN ISO 3834-2:2021

Quality requirements for fusion welding of metallic materials -
Part 2: Comprehensive quality requirements

The scope of the
certification

Production of customer designed steel and aluminium constructions.

The basis for the certificate appears from enclosure 1

Certification Manager

Any printout of this document is regarded as a copy of the original document

Date of issue: 2024-10-24
Valid until: 2026-12-04
FIT no. 121-20130

This certificate replaces certificate no. FC-3834-16253 v. 1. issued 2023-12-04.
This certificate was first approved by FORCE Certification A/S on 2014-07-04.
Validity of this certificate can be checked via www.forcecertification.com.
This certificate is/and enclosure are the property of FORCE Certification A/S.

Production Control Quality requirements for welding Certificate

Certificate no. FC-3834-18297
Enclosure 1

Issued to

OPS Composite Solutions AS

Buråsen 20
4636 Kristiansand S
Norway

The certificate's area of application:

Products:

- Production of customer designed steel and aluminium constructions.
- Welding, cutting, cold bending, rolling, cold and heat straightening, plasma cutting and flame cutting

Product standards/specification:

- Norsok M101, Norsok M601, EN ISO 13445, DNV OS-C401, EN 1090-2 and EN 1090-3

Material groups acc. to ISO/TR 15608:

- 1.1, 1.2, 1.3, 1.4, 3.1, 8.1 and 22.3

Welding processes acc. to ISO 4063:

- 111, 131, 135, 136, 138 and 141

Material thicknesses, mm:

- 3,0 – 80,0 mm

Welding procedures:

- ISO 15613, ISO 15614-1 and ISO 15614-2

Welding specifications:

- ISO 15609

Date of issue: 2024-10-24

Valid until: 2026-12-04

FIT no. 121-20130

This certificate replaces certificate no. FC-3834-16253 v. 1. issued 2023-12-04.

This certificate was first approved by FORCE Certification A/S on 2014-07-04.

Validity of this certificate can be checked via www.forcecertification.com.

This certificate is/and enclosure are the property of FORCE Certification A/S.